according to Regulation (EC) No 1907/2006

Cutting fluid for thick glass

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Cutting fluid for thick glass

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

cutting fluid

1.3. Details of the supplier of the safety data sheet

Company name: BOHLE AG
Street: Dieselstr. 10
Place: D-42781 Haan

Telephone: 02129 5568-0 Telefax: 02129 5568 282

e-mail: info@bohle.de

Responsible Department: chemische Entwicklung

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Directive 67/548/EEC or 1999/45/EC

Indications of danger: Xn - Harmful

R phrases:

Harmful: may cause lung damage if swallowed.

Repeated exposure may cause skin dryness or cracking.

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazard categories:

Acute toxicity: Acute Tox. 4

Skin corrosion/irritation: Skin Irrit. 2

Serious eye damage/eye irritation: Eye Dam. 1

Aspiration hazard: Asp. Tox. 1

Hazardous to the aquatic environment: Aquatic Chronic 2

Hazard Statements:

May be fatal if swallowed and enters airways.

Causes skin irritation.

Causes serious eye damage.

Harmful if inhaled.

Toxic to aquatic life with long lasting effects.

2.2. Label elements

Hazardous components which must be listed on the label

Gas oils (petroleum), hydrodesulfurized, Gasoil - unspecified

Aliphatic alcohols, ethoxilatet

Signal word: Danger

Pictograms: GHS05-GHS07-GHS08-GHS09









Hazard statements

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

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H318	Causes serious eye damage.			
H332	Harmful if inhaled.			
H411	Toxic to aquatic life with long lasting effects.			
Precautionary statement	ts			
P260	Do not breathe dust/fume/gas/mist/vapours/spray.			
P262	Do not get in eyes, on skin, or on clothing.			
P273	Avoid release to the environment.			
P280	Wear protective gloves/protective clothing/eye protection/face protection.			
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.			
P302+P352	IF ON SKIN: Wash with plenty of water.			
P332+P313	If skin irritation occurs: Get medical advice/attention.			
P362+P364	Take off contaminated clothing and wash it before reuse.			
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.			
P312	Call a POISON CENTER/doctor if you feel unwell.			
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if			
	present and easy to do. Continue rinsing.			
P310	Immediately call a POISON CENTER/doctor.			
P501	Dispose of contents/container to Hazardous waste.			

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Petroleum distillates

Hazardous components

EC No	Chemical name	Quantity	
CAS No	Classification according to Directive 67/548/EEC		
Index No	Classification according to Regulation (EC) No. 1272/2008 [CLP]		
REACH No			
265-182-8	Gas oils (petroleum), hydrodesulfurized, Gasoil - unspecified	80-100 %	
64742-79-6	Xn - Harmful, Xi - Irritant, N - Dangerous for the environment R20-38-51-53	Xn - Harmful, Xi - Irritant, N - Dangerous for the environment R20-38-51-53	
649-222-00-5	Acute Tox. 4, Skin Irrit. 2, Asp. Tox. 1, Aquatic Chronic 2; H332 H315 H304 H411		
	Aliphatic alcohols, ethoxilatet	3-5 %	
68439-50-9	Xi - Irritant, N - Dangerous for the environment R41-50		
	Eye Dam. 1, Aquatic Acute 1 (M-Factor = 1); H318 H400		

Full text of R-, H- and EUH-phrases: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Take off all contaminated clothing immediately. Remove from exposure, lie down. Never give anything by mouth to an unconscious person.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.

After contact with skin

Wash off with soap and plenty of water.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

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After ingestion

Rinse mouth. Do not induce vomiting. Call a physician immediately.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

water spray dry powder alcohol-resistant foam carbon dioxide (CO2)

Unsuitable extinguishing media

high volume water jet

5.2. Special hazards arising from the substance or mixture

Fire may cause evolution of: Carbon monoxide

5.3. Advice for firefighters

Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition.

6.2. Environmental precautions

Should not be released into the environment. Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid contact with skin and eyes. Avoid formation of aerosol. Do not breathe vapours/dust.

Advice on protection against fire and explosion

Keep away from heat and sources of ignition.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Store in original container. Keep container tightly closed.

Advice on storage compatibility

Do not store together with oxidizing agents

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.2. Exposure controls

Protective and hygiene measures

Wash hands before breaks and immediately after handling the product. Keep away from food, drink and animal feedingstuffs. When using, do not eat, drink or smoke.

Eye/face protection

safety glasses

Hand protection

solvent-resistant gloves (butyl-rubber) Do not wear leather gloves.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid

Colour: colourless- light yellow

Odour: slight

Test method

pH-Value: not applicable

Changes in the physical state

Melting point:

Initial boiling point and boiling range:

>280 °C

Flash point: 106 °C ISO 2592

Lower explosion limits:

Upper explosion limits:

Ignition temperature:

no data available

>320 °C

Auto-ignition temperature >320°C

Vapour pressure: <0,1 hPa

(at 20 °C)

Density (at 20 °C): 0,86 g/cm³ DIN 51757

Water solubility: emulsifiable

Viscosity / dynamic: 5 mPa·s DIN 54453

(at 20 °C)

9.2. Other information

SECTION 10: Stability and reactivity

10.4. Conditions to avoid

Heat, flames and sparks.

10.5. Incompatible materials

oxidizing agents

10.6. Hazardous decomposition products

According to experience not expected

Further information

No decomposition if used as directed.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

LD50/dermal/rat = >5000 mg/kg

ATEmix calculated

ATE (inhalative vapour) 11,46 mg/l; ATE (inhalative aerosol) 1,563 mg/l

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CAS No	Chemical name					
	Exposure routes	Method	Dose	Species	Source	
64742-79-6	Gas oils (petroleum), hydrodesulfurized, Gasoil - unspecified					
	inhalative vapour	ATE	11 mg/l			
	inhalative aerosol	ATE	1,5 mg/l			

Irritation and corrosivity

Contact with eyes may cause irritation.

Severe effects after repeated or prolonged exposure

Prolonged skin contact may defat the skin and produce dermatitis.

SECTION 12: Ecological information

12.1. Toxicity

This product has no known eco-toxicological effects.

12.2. Persistence and degradability

Contained tenside is more than 90% biodegradable. Readily biodegradable, according to appropriate OECD test.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Can be incinerated, when in compliance with local regulations. Can be disposed of as waste water, when in compliance with local regulations.

Contaminated packaging

Empty containers can be landfilled, when in accordance with the local regulations.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Gas

oils (petroleum), hydrodesulfurized, Gasoil - unspecified)

14.3. Transport hazard class(es):914.4. Packing group:IIIHazard label:9



Classification code: M6

Special Provisions: 274 335 601

Limited quantity:5 LExcepted quantity:E1Transport category:3Hazard No:90Tunnel restriction code:E

Inland waterways transport (ADN)

14.1. UN number: UN 3082

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14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Gas

oils (petroleum), hydrodesulfurized, Gasoil - unspecified)

14.3. Transport hazard class(es): 9
14.4. Packing group:

Hazard label:



Classification code: M6

Special Provisions: 274 335 601

Limited quantity: 5 L
Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Gas

oils (petroleum), hydrodesulfurized, Gasoil - unspecified

14.3. Transport hazard class(es): 9
14.4. Packing group: ||||

Hazard label: 9



Marine pollutant: no
Special Provisions: 274, 335
Limited quantity: 5 L
Excepted quantity: E1
EmS: F-A, S-F

Air transport (ICAO)

14.1. UN number: UN 3082

14.2. UN proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Gas

oils (petroleum), hydrodesulfurized, Gasoil - unspecified

14.3. Transport hazard class(es): 9

14.4. Packing group:

Hazard label:



Special Provisions:

Limited quantity Passenger:

Passenger LQ:

Y964

Excepted quantity:

E1

IATA-packing instructions - Passenger: 964
IATA-max. quantity - Passenger: 450 L
IATA-packing instructions - Cargo: 964
IATA-max. quantity - Cargo: 450 L

14.5. Environmental hazards

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ENVIRONMENTALLY HAZARDOUS:



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

yes

National regulatory information

Water contaminating class (D): 1 - slightly water contaminating

SECTION 16: Other information

Relevant R-phrases (Number and full text)

20	Harmful by inhalation.
38	Irritating to skin.
41	Risk of serious damage to eyes.
50	Very toxic to aquatic organisms.

Very toxic to aquatic organisms.Toxic to aquatic organisms.

May cause long-term adverse effects in the aquatic environment.

Relevant H- and EUH-phrases (Number and full text)

H304 May be fatal if swallowed and enters airways.
 H315 Causes skin irritation.
 H318 Causes serious eye damage.

H332 Harmful if inhaled. H400 Very toxic to aquatic life.

H411 Toxic to aquatic life with long lasting effects.

Further Information

The information is based on present level of our knowledge. It does not, however, give assurances of product properties and establishes no contract legal rights. The receiver of our product is singulary responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)